

/_N_UKS_DIR/_N_UEBUNG_15_UPD/_N_FKA_UE15_SPF

N10; FERTIGKONTUR AUSSEN UEBUNG15

N20 G0 X78 Z1

N30 G1 X84 Z-2

N40 G1 Z-14.8

N50 G1 X81.7 ANG=210

N60 G1 Z-20

N70 G1 X100 RND=2

N80 G1 Z-30 RND=5

N90 G1 X110 ANG=150

N100 G1 Z-50

N110 G1 X100 ANG=210

N120 G1 Z-70

N130 G1 X122 ANG=135

N140 M17