

/_N_UKS_DIR/_N_UEBUNG_15_UPD/_N_FKI_UE15_SPF

N10; FERTIGKONTUR INNEN ÜBUNG_15

N20 G0 X67 Z1

N30 G1 X65 Z-1

N40 G1 Z-30

N50 G1 X70 ANG=120

N60 G1 Z-40 RND=2

N70 G1 X29

N90 M17