

/_N_UKS_DIR/_N_UEBUNG_10_UPD/_N_FKA_UE10_SPF

N10; FERTIGKONTUR ÜBUNG10 AUSSEN

N20 G0 X16 Z1

N30 G1 X20 Z-1

N40 G1 Z-20

N50 G2 X40 Z-30 I10 K0

N60 G3 X60 Z-40 I0 K-10

N70 G1 Z-50

N80 G2 X80 Z-60 I10 K0

N90 G1 X82

N100 M17