

/_N_UKS_DIR/_N_UEBUNG_12_UPD/_N_FKA_UE12_SPF

N10; FERTIGKONTUR AUSSEN UEBUNG12

N20 G0 X37 Z1

N30 G1 Z0

N40 G1 X39.266

N50 G3 X50 Z-10 CR=12

N60 G1 Z-25

N70 G3 X50 Z-55 CR=30

N80 G1 Z-67.639 RND=5

N90 G2 X90 Z-120 CR=30

N100 G1 X100 RND=2

N110 G1 Z-125

N120 G1 X102

N130 M17